

Work Order ID 62473

Thursday, September 30, 2010 2:19:46 PM



Page 1

Item ID: D3295-041

Accept



Setup Start



Revision ID:

Item Name: Floor Window

Stop



Start Date: 9/30/2010 Start Qty: 6.00



Cust Item ID:

Required Date: 10/8/2010 Req'd Qty: 6.00

Customer:

Reference:

Approvals:

Process Plan:

[Signature]

Date:

10-9-30

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3295	Rev D								

100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3295 ☐ Dwg Rev: *D* ☐ Prog Rev: *D* ☐ 2-
Remove plastic and wrap in saran wrap. ☐ 2-Deburr if necessary

B10-10-4

(8)

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

B10-10-4

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

81010105

(x8)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

W/O:		WORK ORDER CHANGES					
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Item ID: D3295-041

Accept

Revision ID:

Item Name: Floor Window

Start Date: 9/30/2010 Start Qty: 6.00

Required Date: 10/8/2010 Req'd Qty: 6.00

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

10/10/12
MF
10-10-12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Work Order ID: 62473

Parent Item: D3295-041

Parent Item Name: Floor Window



Start Date: 9/30/2010

Required Date: 10/8/2010

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP C05.06.20 D3295-1 no longer made in-house KJ/JLM
IPP Rev:D Added DT8822 07-03-20 JLM
IPP Rev:E Returned Manufacturing In House 07-06-26 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2728-1 		Manufactured	No			100	Each	0.0000	0	0			
Dart Logo label													
MLEXS.125-9034-01 		Purchased	No			140	sf	26.0000	1.24	7.831579	19		
1/8" 9034 Lexan Sheet													

Location

Loc Qty

Loc Code

MAT

26

106173

4

106403

22

106403

8

EP 10/10/08
10-10-4

Dart Aerospace Ltd

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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DART AEROSPACE LTD		Work Order:	62473
Description: Window		Part Number:	D3295
Inspection Dwg: D3295 Rev: D		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.156	+0.005/-0.001	.156	✓		V IB02	
17.13	+/-0.030	17.13	✓		T IB01	
10.43	+/-0.030	10.43	✓		T	
14.35	+/-0.030	14.35	✓		T	
8.98	+/-0.030	8.98	✓		T	
0.625	+/-0.010	0.625	✓		V	
7.109	+/-0.010	7.109	✓		V	
15.845	+/-0.010	15.845	✓		T	
2.308	+/-0.010	2.304	✓		V	
5.420	+/-0.010	5.420	✓		V	
9.402	+/-0.010	9.401	✓		V PROIB02	
1.312	+/-0.010	1.304	✓		V	
6.260	+/-0.010	6.262	✓		V	
12.520	+/-0.010	12.520	✓		T	
0.313	+/-0.010	.311	✓		V	
3.750	+/-0.010	3.760	✓		V	
8.150	+/-0.010	8.155	✓		V	
9.006	+/-0.010	9.004	✓		V	
0.125	+/-0.010	.118	✓		V	

Measured by: IB	Audited by: S	Prototype Approval:	N/A
Date: 10-10-4	Date: 10/10/05	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.11.23	New Issue P/O D3295-041	KJ/EC/DD	AS

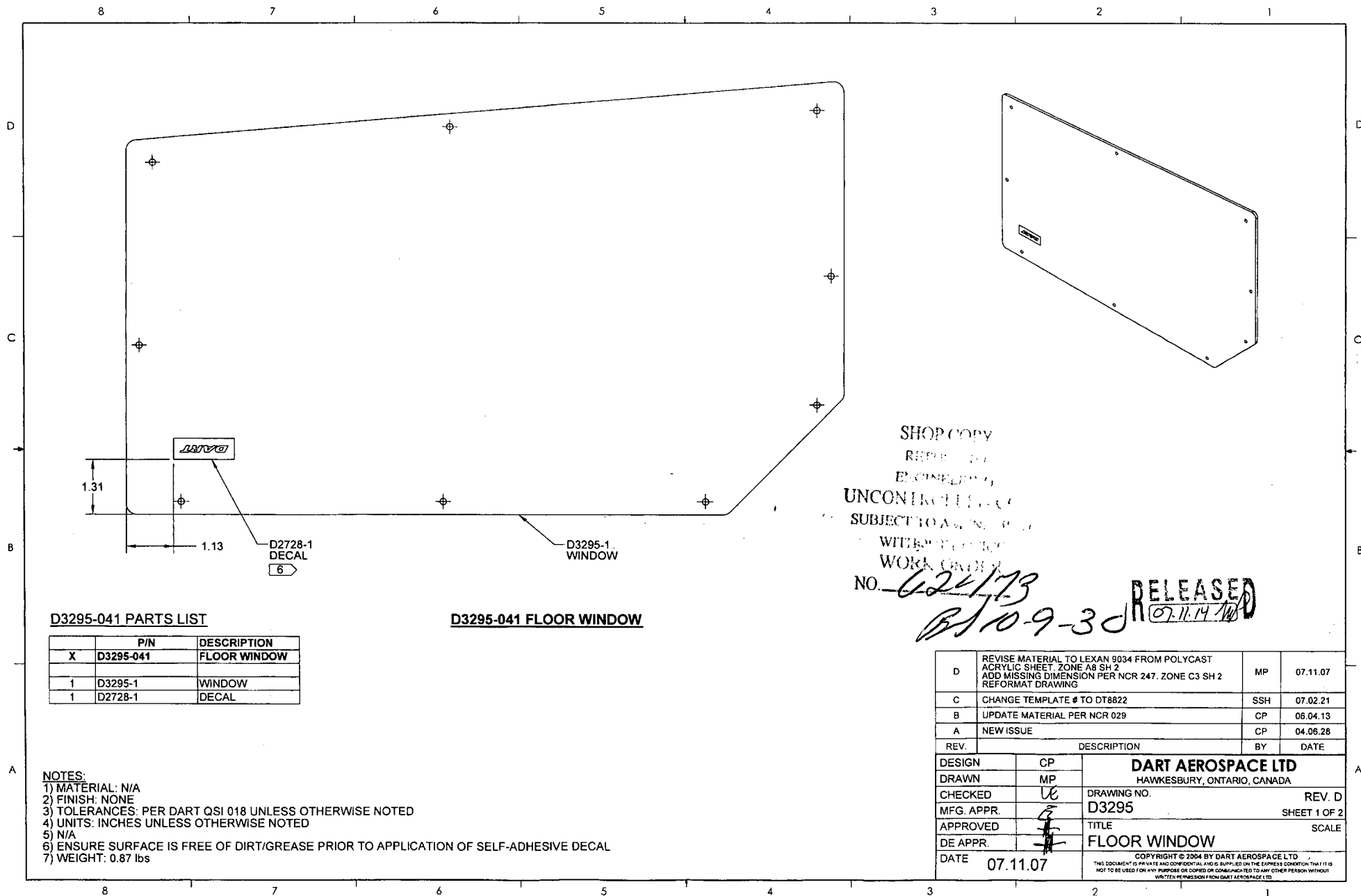
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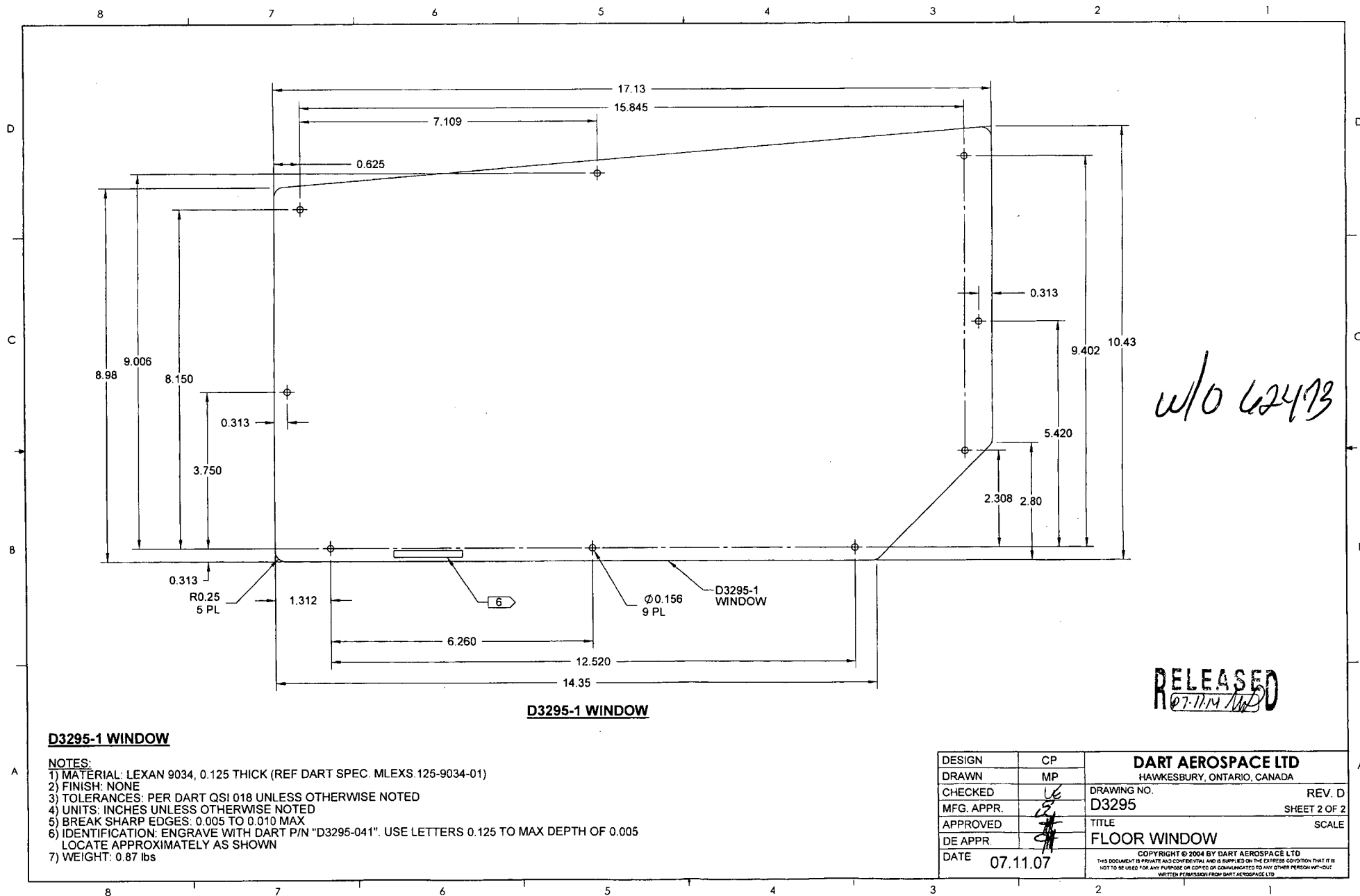
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